



Freedom Chair



CX0 Chair



Legacy I Chair



Legacy II Chair



Classic Ergo Chair



Tempo Chair



Budget Chair



Sonata Chair



24/7 Chair



Executive Leather Chair



Minuet Chair



Stanza Chair



Waltz Chair



Legatio Chair



Arpeggio Chair



Salsa Chair



Soprano Chair



Queen's English Chair



Queen Anne Chair



Torsion on The Go Chair



Rapture Chair



Chorale I Chair



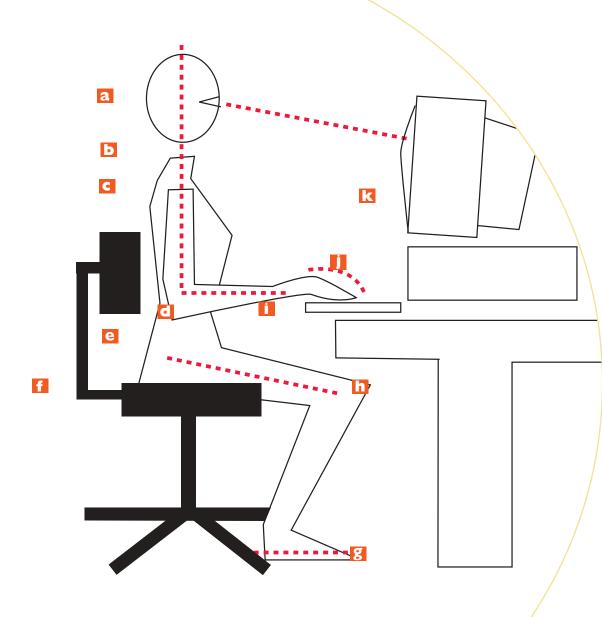
Chorale II and III Chair



Matrix Chair



SXO Chair



### THE ERGONOMICALLY POSITIONED WORKSTATION

### PREVENTING WORK-RELATED MUSCULOSKELETAL DISORDERS

Many posture problems are easily corrected and/or avoided with a fully adjustable chair and a computer screen that tilts and adjusts to avoid awkward positions.

All UNICOR/Office Furniture Group task seating supports ergonomically correct work environments by providing the selections and choices needed to ensure correct posture.

a HEAD
Directly over shoulders,
without straining forward or
backward, about an arm's
length from the screen.

NECK
Elongated and relaxed.

SHOULDERS
Kept down, with the chest
open and wide.

**d** ELBOWS Relaxed at a 90 degree angle.

BACK Upright or inclined slightly forward from the hips. Maintain the slight natural curve of the lower back.

**f** CHAIR Sloped slightly forward to facilitate proper knee position.

FEET

Firmly planted on the floor. A footrest may be needed.

KNEES
Slightly lower than the hips.

WRISTS

Relaxed in a neutral position,
without being flexed either
up or down.

FINGERS
Slightly curved.

SCREEN
At eye level or slightly lower.



**UNICOR/Office Furniture Group** 



work-related repetitive stress injuries:

Use a fully adjustable UNICOR chair to ensure correct posture

■ Use wrist rests

**■** Take a short break every hour

Remember: In most cases, it's much

easier to prevent musculoskeletal

disorders than to treat or cure them.

For more information on ergonomics,

visit www.osha.gov

### Ergonomics and posture in the workplace

Over the last several years, more and more American workers have been spending their days in an office environment, much of that time in front of a computer. This makes it even more important for employers to understand ergonomics and to choose office furnishings, tools and supplies that will meet the needs of their employees.

#### So what is ergonomics?

Ergonomics is the study of the relationship between workers and their environment, including the tools they use, the chair they sit in, and the design of their computers and workstations. In short, it's the science of fitting the job to the worker. According to OSHA, when the physical demands of the job don't mesh with the physical abilities of the worker, it can result in musculoskeletal disorders such as back pain and repetitive strain injuries.

#### Why is ergonomics so important?

Along with good posture, ergonomics is key to the prevention of these workplace-related disorders. In 1999, the Bureau of Labor Statistics reported 582,300 musculoskeletal injuries that resulted in missed work. While the numbers continue to decrease, musculoskeletal disorders still account for approximately one-third of all work-related injuries, with office workers making up one of the largest groups of sufferers.

#### Preventing work-related musculoskeletal disorders

#### **Back Problems**

Back pain is a problem for workers who sit at a desk or other type of workstation all day. The pain is caused in part by poor posture, which can:

- **■** Put undue stress on the spine
- Cause tension of the neck, shoulder, back and chest muscles
- Constrict the digestive and respiratory organs
- Lead to fatigue and a lack of concentration

Many posture problems are easily corrected and/or avoided with a fully adjustable chair and a computer screen that tilts and adjusts to avoid awkward positions.

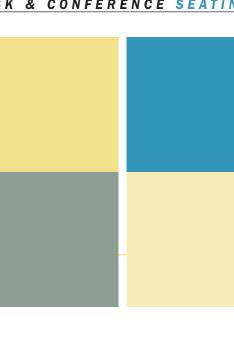
#### Repetitive Strain Injuries

Hand, finger and wrist pain can be caused by repetitive movements over long periods of time. Some of the many repetitive strain injuries include:

- **Carpal Tunnel Syndrome**
- **Cumulative Trauma Disorder**
- Tendonitis
- Bursitis







	The Freedom collection will	FREEDOM SERIES STANDARD FEATURES AND FUNCTIONS:
		<ul> <li>contemporary metal frame construction</li> </ul>
	liberate you from the confines	<ul> <li>convenient transport handle</li> </ul>
		<ul> <li>upholstered foam seat and back</li> </ul>
	of ordinary office seating.	<ul> <li>pneumatic single level height adjustment</li> </ul>
		<ul> <li>adjustable seat depth</li> </ul>
		<ul> <li>intelligent synchro mechanism</li> </ul>
	State-of-the-art advanced	<ul> <li>height-adjustable synchronized arms</li> </ul>
		<ul> <li>finger tip adjustable arms</li> </ul>
	ergonomic seating	<ul> <li>urethane soft gel armrest</li> </ul>
		<ul> <li>adjustable passive lumbar back support</li> </ul>
	and an all a flored to the	<ul> <li>passive recline support</li> </ul>
	automatically adjusts to	<ul> <li>position sensitive headrest (high back model only)</li> </ul>
		<ul><li>carpet casters</li></ul>
	support your body as it moves	
		STYLES:
	from task to task. Freedom is	■ task
	Trom tank to tank Trodom 10	<ul><li>conference</li></ul>
	more than just a chair: It	FINISH:
		■ graphite
	is a high-performance work	
		STANDARDS:
	tool, utilizing technology to	■ meets or exceeds ANSI/BIFMA
	tool, utilizing technology to	■ EPA emissions ASTM D5116
		■ fabric abrasion ASTM D4966
	maximize the natural,	<ul><li>California 117 Fire Safety</li></ul>
	spontaneous movement—	OPTIONS:
		<ul> <li>California 133 Fire Safety — additional cost</li> </ul>
		<ul> <li>upholstered gel seat pan</li> </ul>
	movement essential for a healthy	<ul> <li>height range of pneumatic cylinder</li> </ul>
		■ forward tilt (check for availability)
	body and a comfortable and	<ul> <li>advance pivoting arm rest</li> </ul>
		■ glides
	productive day's work.	■ foot ring (saddle stool)
	productive day 5 work.	<ul><li>hard floor casters</li></ul>

FREEDOM SERIES STANDARD

The Freedom collection will

#### STANDARD OFFERING

#### HIGH BACK TASK CHAIR

 Overall Height:
 56"

 Seat Height:
 16" - 21"

 Seat Size:
 21"w x 20"d

 Back Size:
 20½"w x 21"h

product no. upholstery FCHB  $\square$ 

0

#### MID BACK TASK CHAIR

 Overall Height:
 41½"

 Seat Height:
 16" – 21"

 Seat Size:
 21"w x 20"d

 Back Size:
 20½"w x 20"h

 product no.
 upholstery

#### SADDLE STOOL

Overall Height: 21¾"
Seat Height: 17" – 22"
Seat Size: N/A
Back Size: N/A

#### HOW TO BUILD A MODEL NUMBER:

A — Select a chair style indicated by the product number.

B — Select fabric or leather upholstery.

# THE OVERTURE SEATING COLLECTION — FREEDOM SERIES

#### INTELLIGENT HEADREST

Freedom's dynamic, position-sensitive headrest
moves into place as you recline and out of the way
as you sit upright. Its contours cradle your neck for unmatched comfort.
Headrest height can easily be set within a 5-inch range to fit virtually any user.

#### **INSTANTLY ADJUSTABLE ARMRESTS**

Body-friendly armrests adjust in sync to keep you in balance.

Adjustment is accomplished instantly with a simple, one-handed motion. With an expansive height range of 7 inches that includes below-thigh-level positioning, armrests can quickly move into

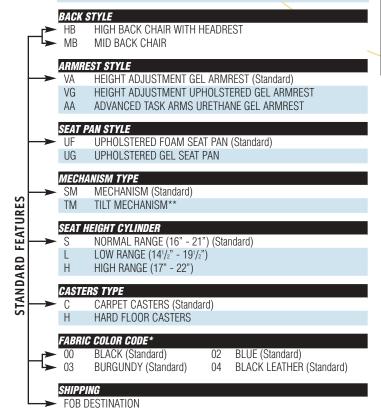
the ideal position for any task.

#### **PASSIVE RECLINE SUPPORT**

Freedom incorporates an intelligent mechanism that senses the weight of the user and automatically adjusts

to provide optimal support in every seated position — without knobs, locks or levers. The recline ranges from 6° forward to 27° back, providing maximum flexibility and constant support.

#### FREEDOM—TASK AND CONFERENCE SEATING PRODUCT OPTIONS



CUSTOM OPTIONS ARE IN SHADED AREA

### upholstery swatchess and codes\* -











- \*Available in these fabrics only
- \*\*Check for availability

#### Product Numbering for a Custom Chair

#### **EXAMPLE**

For a **custom** chair, you would make choices resulting in a 14-character product number like this:

FC-HB-AA-UG-SM-S-C-00

1. Always start with FC (Freedom Chair)

2. Choose Back style code

3. Choose Armrest style code

4. Choose Seat Pan style code

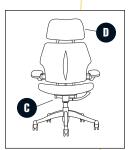
5. Choose Mechanism style code

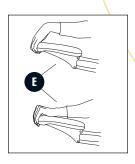
6. Choose Seat Height Cylinder style code

7. Choose **Caster** style code

8. Choose **Fabric** style code







### BACK HEIGHT ADJUSTMENT

**A.** While seated, grasp backrest with both hands on lower corners. Squeeze handle at right with fingertips and move backrest to most comfortable height.

### SEAT HEIGHT ADJUSTMENT

**B.** Lift up on lever under right side of seat cushion and position chair to desired height.

### SEAT DEPTH ADJUSTMENT

C. Lift up on lever under forward edge of seat and slide seat to desired position.

### HEADREST ADJUSTMENT

**D.** Grasp headrest with both hands and move to desired position.

### ARM REST ADJUSTMENT

**E.** To raise gently pull upward on the armrests and raise to desired position. They will automatically lock in place when released. To lower, place hand on armrest and rotate wrist toward you (as if revving a motorcycle) to disengage. Lower to desired position. The armrests will automatically lock in place when released.



## CXO SEATING





Pure comfort has never been more attractive. With cutting-edge styling, longlasting durability, and the latest in ergonomic technology, the CXO series of fully-adjustable mesh chairs combines the quality and innovation you have come to expect from UNICOR with the

all-day comfort you require.

## **CXO SERIES STANDARD FEATURES AND FUNCTIONS:**

- synchronous knee-tilt swivel mechanism with built-in seat slide depth adjuster
- infinite position tilt-lock
- flexible mesh back for comfort and support
- easy to use adjustable arms with lockable, finger-tip vertical, horizontal and swivel movements
- super soft elongated polyurethane arm pads
- adjustable ratchet headrest with built-in coat hook
- enersorb memory foam seat, lumbar and headrest
- contoured seat foam with waterfall design to minimize pressure on thighs

#### STYLE:

task

#### FINISH:

black

#### STANDARDS:

- meets or exceeds ANSI/BIFMA
- California Fire Code #117

### THE OVERTURE SEATING COLLECTION — CXO SERIES

### MID BACK TASK CHAIR WITH ARMS

Overall Height: 36½" - 55" Seat Height: 16" - 21"

Seat Size: 20"w x 19½ - 21½"d Back Size: 22"w x 22"h

product no. finish upholstery

### SLED BASE CHAIR

Overall Height: 38" Seat Height: 17½"

Seat Size: 20"w x 19½"d Back Size: 22"w x 22"h

### HIGH BACK TASK CHAIR WITH ARMS

Overall Height: 47½" - 55" Seat Height: 16" - 21"

Seat Size: 20"w x 19½ - 21½"d Back Size: 22"w x 29½"h

product no. finish upholstery CXO 6200 BL  $\square$ 

### HOW TO BUILD A MODEL NUMBER:

- A Select a chair style indicated by the product number.
- B— Select an arm and base frame finish.
- **C** Select fabric or leather upholstery.

#### frame finish



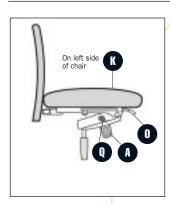
black- **BL** 

### upholstery finish

Refer to "colorworks" (CATMF500) brochure for full selection of upholstery choices.

### pricing

Refer to the Overture Price List for complete pricing information.



### TENSION KNOB

**A.** Turn clockwise to increase tension, turn counter-clockwise to decrease tension.

### INFINITE POSITION TILT LOCK

**K.** To lock chair in position, push paddle down, to allow free movement, pull paddle up.

### SEAT SLIDER

**0.** Pull lever bar up to unlock, move seat to desired position, release lever to lock into position.

### PNEUMATIC HEIGHT ADJUSTMENT

Q. To lower, turn lever. To raise, turn lever with your weight off seat.



UST2006 BLK 3511 (Sapphire)

## LEGACY I SEATING



The Legacy I collection		
features Enersorb,®a unique		
foam composition that		
conforms to the weight and		
shape of each user, helping to		
dramatically reduce the		
potential for fatigue—even		
after hours at your desk.		
Legacy I has all the		
ergonomical features you		
would expect to find in		

premier seating collections.

## LEGACY I SERIES STANDARD FEATURES AND FUNCTIONS:

- swivel tilt/forward tilt mechanism
- infinite position tilt lock adjustment
- pneumatic height adjustment
- manual adjustable tension control
- patented internal passive lumbar and lateral back support mechanism
- manual adjustable seat depth
- vertical/arm dial adjustment and horizontal/arm quick release adjustments
- tear drop polyurethane arm pads
- ratchet adjustable back
- Enersorb® (memory foam cushion seat)
- adjustable foot ring available on stools
- 5 star nylon base with carpet casters

#### STYLES:

- task
- guest
- drafting

#### FINISH:

black

### STANDARDS:

- meets or exceeds ANSI/BIFMA
- California 117 Fire Safety

### OPTIONS:

■ California 133 Fire Safety — additional cost

### THE OVERTURE SEATING COLLECTION — LEGACY I SERIES

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### HIGH BACK DELUXE TASK CHAIR WITH ARMS AND LARGE SEAT

Overall Height: 42" - 50" 18" - 23" Seat Height:

Seat Size: 22"w x 18" - 20"d Back Size: 20<sup>1</sup>/<sub>4</sub>"w x 26<sup>1</sup>/<sub>2</sub>" – 29"h

product no. finish upholstery UST2018 BLK 

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a not available in leather

### HIGH BACK TASK CHAIR WITH ARMS

Overall Height: 42" - 50' Seat Height: 18" - 23"

Seat Size: 22"w x 18" - 20"d Back Size: 20<sup>1</sup>/<sub>4</sub>"w x 26<sup>1</sup>/<sub>2</sub>" - 29"h

product no. finish upholstery UST2006 BLK 0 0 0

not available in leather

### MID BACK TASK CHAIR WITH ARMS

Overall Height: 36" - 44" Seat Height: 18" - 23"

20"w x 18" - 20"d Seat Size: Back Size: 19½"w x 19" - 21½"h

product no. finish upholstery UST2008 BLK A 0 Θ

not available in leather

### LOW BACK TASK CHAIR WITH ARMS

Overall Height: 34" - 42" Seat Height: 18" - 23"

Seat Size: 20"w x 18" - 20"d Back Size: 19½"w x 17" - 19½"h

product no. finish upholstery UST2005 BI K 0 a A

not available in leather

### HIGH BACK TASK CHAIR WITHOUT ARMS

Overall Height: 42" - 50" 18" - 23" Seat Height:

20"w x 18" - 20"d Seat Size: Back Size: 201/4"w x 261/2" - 29"h product no. finish upholstery UST2007 BI K

0 O not available in leather

#### MID BACK TASK CHAIR WITHOUT ARMS

Overall Height: 36" - 44" Seat Height: 18" - 23"

Seat Size: 20"w x 18" - 20"d Back Size: 19½"w x 19" - 21½"h

product no. finish upholstery UST2009 BLK a Θ

not available in leather

### LOW BACK TASK CHAIR WITHOUT ARMS

Overall Height: 34" - 42" 18" - 23" Seat Height:

Seat Size: 20"w x 18" - 20"d Back Size: 19½"w x 17" - 19½"h

product no. finish upholstery UST2004 BLK

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0 not available in leather

### SLED BASE GUEST CHAIR WITH ADJUSTABLE ARMS

Overall Height: 37" 19½" Seat Height:

19½"w x 19" - 21"d Seat Size: Back Size: 19½"w x 17" - 19"h product no. finish upholstery UST2010 BI K 0

0 0 not available in leather

### SLED BASE GUEST CHAIR WITHOUT ARMS

Overall Height: 371/2" Seat Height:

Seat Size: 19½"w x 19" - 21"d Back Size: 19½"w x 17" – 19"h product no. finish upholstery

UST2011 BI K 0

0 not available in leather

### DRAFTING STOOL WITH ARMS

Overall Height: 40½" - 53" Seat Height: 24" - 34"

20"w x 18" - 20"d Seat Size: Back Size: 20½"w x 17" - 19½"h

finish upholstery product no. UST2012 BLK

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0 not available in leather

#### DRAFTING STOOL WITHOUT ARMS

Overall Height: 40½" - 53" Seat Height: 24" - 34"

Seat Size: 20"w x 18" - 20"d Back Size: 20½"w x 17" - 19½"h

product no. finish upholstery UST2013 BLK

not available in leather

#### HOW TO BUILD A MODEL NUMBER:

Select a chair style indicated by the product number.

Select an arm and base frame finish.

Select fabric or leather upholstery.

#### frame finish



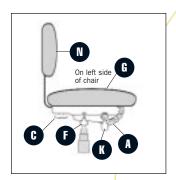
black- BLK

### upholstery finish

Refer to "colorworks" (CATMF500) brochure for full selection of upholstery choices.

#### pricing

Refer to the Overture Price List for complete pricing information.



### TENSION KNOB

 $\textbf{A.} \ \text{Turn clockwise to increase tension, turn counter-clockwise to decrease tension.}$ 

### SEAT DEPTH ADJUSTMENT

**C.** Loosen hand wheel (do not remove) and slide back to desired position, then re-tighten hand wheel.

### PNEUMATIC HEIGHT ADJUSTMENT

F. To lower, lift paddle while seated. To raise, lift paddle with your weight off seat.

### FORWARD TILT

**G.** Lean back in chair and roll or pull lever back for forward tilt, push or roll lever forward for straight position.

#### INFINITE TILT LOCK

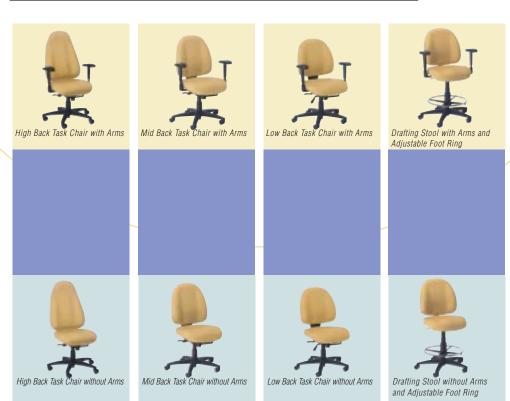
K. To lock chair in position, push paddle down, to allow free movement, pull paddle up.

### RACHET BACK HEIGHT ADJUSTMENT

N. Simply lift back to desired position and back locks automatically.



## LEGACY II ERGONOMIC TASK SEATING



The Legacy II collection

features the same Enersorb®

foam as is found in Legacy I.

Legacy II has been re-engineered

with a new look and features.

## LEGACY II SERIES STANDARD FEATURES AND FUNCTIONS:

- swivel tilt/passive seat mechanism
- infinite position tilt lock adjustment
- pneumatic height adjustment
- seat slider
- patented internal passive lumbar and lateral back support mechanism
- manual adjustable tension control
- vertical and horizontal arm adjustments/ ratchet adjustment
- pivoting polyurethane arm pads that cradle for support
- new concealed ratchet back adjustments
- "Enersorb®" (memory foam cushion seat)
- adjustable foot ring standard on stools
- new low profile nylon base with carpet casters

#### STYLES:

- task
- drafting

#### FINISH:

black

#### STANDARDS:

- meets or exceeds ANSI/BIFMA
- California 117 Fire Safety

#### **OPTIONS:**

■ California 133 Fire Safety — additional cost

#### HIGH BACK TASK CHAIR WITH ARMS

Overall Height: 42" - 50" 18" - 23" Seat Height:

Seat Size: 20"w x 18" - 20"d Back Size: 20½"w x 26½" - 29"h

product no. finish upholstery UST2026 BLK 0 0 Θ

#### not available in leather

### MID BACK TASK CHAIR WITH ARMS

Overall Height: 36" - 44" Seat Height: 18" - 23"

Seat Size: 20"w x 18" - 20"d Back Size: 19½"w x 19" - 21½"h product no. finish upholstery UST2028 BLK 0 0 Θ

#### not available in leather

### LOW BACK TASK CHAIR WITH ARMS

Overall Height: 34" - 42" Seat Height: 18" - 23"

Seat Size: 20"w x 18" - 20"d Back Size: 19½"w x 17" - 19½"h product no. upholstery finish UST2025 BLK

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0 0 not available in leather

### DRAFTING STOOL WITH ARMS AND ADJUSTABLE FOOT RING

Overall Height: 40½" - 53" Seat Height: 24" - 34" Seat Size: 20"w x 18" - 20"d 20½"w x 17" - 19½"h Back Size: product no. finish upholstery

BLK

0 O not available in leather

UST2022

### HIGH BACK TASK CHAIR WITHOUT ARMS

Overall Height: 42" - 50" 18" - 23" Seat Height:

Seat Size: 20"w x 18" - 20"d Back Size: 20½"w x 26½" - 29"h product no. finish upholstery

not available in leather

## MID BACK TASK CHAIR

Seat Height: 18" - 23"

Seat Size: 20"w x 18" - 20"d Back Size: 19½"w x 19" - 21½"h product no. finish upholstery

### LOW BACK TASK CHAIR WITHOUT ARMS

Overall Height: 34" - 42" Seat Height: 18" - 23"

Seat Size: 20"w x 18" - 20"d Back Size: 19½"w x 17" - 19½"h product no. finish upholstery  $\dot{\Box}$ UST2024 BLK

0 not available in leather

### DRAFTING STOOL WITHOUT ARMS AND ADJUSTABLE FOOT RING

Overall Height: 40½" - 53" Seat Height: 24" - 34"

Seat Size: 20"w x 18" - 20"d 20½"w x 17" - 19½"h Back Size: product no. finish upholstery UST2023 BLK

O 0 not available in leather

#### UST2027 BLK 0 **(3**) 0

# WITHOUT ARMS

Overall Height: 36" - 44"

UST2029 BLK 0 O

not available in leather







### HOW TO BUILD A MODEL NUMBER:

- Select a chair style indicated by the product number.
- Select an arm and base frame finish.
- Select fabric or leather upholstery.

#### frame finish

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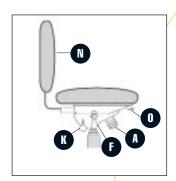
BLK

### upholstery finish

Refer to "colorworks" (CATMF500) brochure for full selection of upholstery choices.

#### pricing

Refer to the Overture Price List for complete pricing information.



### TENSION KNOB

A. Turn clockwise to increase tension, turn counter-clockwise to decrease tension.

### PNEUMATIC HEIGHT ADJUSTMENT

**F.** To lower, lift paddle while seated. To raise, lift paddle with your weight off seat.

### INFINITE POSITION TILT LOCK

**K.** To lock chair in position, push paddle down, to allow free movement, pull paddle up.

### RACHET BACK HEIGHT ADJUSTMENT

N. Simply lift back to desired position and back locks automatically.

### SEAT SLIDER

**0.** Pull lever bar up to unlock, move seat to desired position, release lever to lock into position.



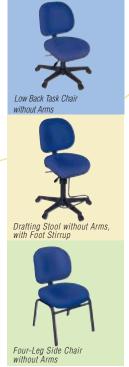
CLASSIC ERGO TASK SEATING



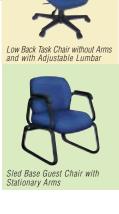
Cantilever Base Guest Chair with Stationary Arms











The Ergo collection offers	CLASSIC ERGO SERIES STANDARD FEATURES AND FUNCTIONS:
	■ swivel tilt/forward tilt mechanism
attractive styling with a full	<ul> <li>infinite position tilt lock adjustment</li> </ul>
	<ul> <li>pneumatic height adjustment</li> </ul>
plastic back shell that	<ul> <li>manual adjustable tension control</li> </ul>
	<ul> <li>manual adjustable seat depth</li> </ul>
enhances the clean look	<ul> <li>vertical/arm trigger adjustment and horizontal/arm quick release adjustment</li> </ul>
emances the clean look	<ul> <li>waterfall polyurethane arm pads</li> </ul>
	■ ratchet adjustable back
without compromising	<ul> <li>waterfall front edge cushion seat</li> </ul>
durability. Designed to meet	<ul> <li>5 star nylon base with carpet casters or nylon glides for guest seating</li> </ul>
STYLES:	
the rigorous demands of	■ task
	■ guest
	■ conference
institutional and educational	<ul><li>drafting</li></ul>
environments, this next-	FINISH:
	<ul><li>black</li></ul>
generation desk chair offers	STANDARDS:
	■ meets or exceeds ANSI/BIFMA
the same standard features	<ul> <li>California 117 Fire Safety</li> </ul>
	OPTIONS:
typically found only in	<ul> <li>California 133 Fire Safety — additional cost</li> </ul>
	<ul><li>hard floor casters</li></ul>
higher-priced chairs.	

#### THE OVERTURE SEATING COLLECTION — CLASSIC ERGO SERIES

#### HIGH BACK TASK CHAIR WITH ARMS

product no. finish upholstery
WP8000 BLK DDDDD

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LOW BACK TASK CHAIR WITH ARMS

Overall Height: 33" – 39"

Seat Height: 17½" – 21"

Seat Size: 20"w x 18" – 20"d

Back Size: 19"w x 17" – 19"h

product no. finish upholstery

WP8010 BLK

### LOW BACK PETITE TASK CHAIR WITH ARMS

Overall Height: 36" - 42" Seat Height:  $17\frac{1}{2}$ " – 21" Seat Size: 20"w x 18" - 20"d 19"w x 19" - 22"h Back Size: finish product no. upholstery WP8040 BLK 0 O 0

### LOW BACK TASK CHAIR WITHOUT ARMS

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Overall Height: 33" - 39"Seat Height:  $17\frac{1}{2}" - 21"$ Seat Size:  $20"w \times 18" - 20"d$ Back Size:  $19"w \times 17" - 19"h$ product no. finish upholstery WP8020 BLK

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### HIGH BACKTASK CHAIR WITH ARMS & MECHANICALLY ADIUSTABLE LUMBAR

Overall Height: 36" - 42" Seat Height: 17½" - 21" 20"w x 18" - 20"d Seat Size: 19"w x 19" - 22"h Back Size: product no. finish upholstery WP8007 BLK 0 0 0

### LOW BACKTASK CHAIR WITH ARMS & MECHANICALLY ADJUSTABLE LUMBAR

Overall Height: 36" - 42" 17½" - 21" Seat Height: 20"w x 18" - 20"d Seat Size: Back Size: 19"w x 19" - 22"h product no. finish upholstery WP8017 BLK 0 0 0

### LOW BACKTASK CHAIR WITHOUT ARMS AND WITH MECHANICALLY ADJUSTABLE LUMBAR

Overall Height: 33" – 39"

Seat Height: 17½" – 21"

Seat Size: 20"w x 18" – 20"d

Back Size: 19"w x 17" – 19"h

product no. finish upholstery

WP8025 BLK □□□□

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①

### DRAFTING STOOL WITHOUT ARMS, WITH FOOT STIRRUP

Overall Height: 38" - 43" 24" - 29" Seat Height: Seat Size: 18"w x 15" - 17"d Back Size: 18½"w x 15" - 18"h product no. finish upholstery WP8030 BI K 0 0  $\Theta$ 

### CANTILEVER BASE GUEST CHAIR WITH STATIONARY ARMS

 Overall Height:
 34" − 36"

 Seat Height:
 18"

 Seat Size:
 20"w x 17" − 19"d

 Back Size:
 19"w x 17" − 19"h

 product no.
 finish upholstery

 WP8060
 BLK

0

0

### CANTILEVER BASE GUEST CHAIR WITHOUT ARMS

Overall Height: 34" - 36"

0

 Seat Height:
 18"

 Seat Size:
 20"w x 17" − 19"d

 Back Size:
 19"w x 17" − 19"h

 product no.
 finish upholstery

 WP8070
 BLK

 BLK
 □

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 □

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### SLED BASE GUEST CHAIR WITH STATIONARY ARMS

Seat Height: 18" Seat Size: 20"w x 19"d Back Size: 19"w x 15"h

Overall Height: 311/2"

### FOUR LEG SIDE CHAIR WITHOUT ARMS

Overall Height: 34" – 36' Seat Height: 18"

Seat Reight. 18
Seat Size: 20"w x 17" – 19"d
Back Size: 19"w x 17" – 19"h
product no. finish upholstery

product no. finish upholstery

WP8080 BLK  $\square$   $\square$   $\square$   $\blacksquare$ 

### HOW TO BUILD A MODEL NUMBER:

A Select a chair style indicated by the product number.

**B**— Select an arm and base frame finish.

**G**— Select fabric or leather upholstery.

#### frame finish

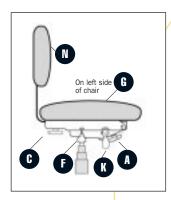


#### upholstery finish

Refer to "colorworks" (CATMF500) brochure for full selection of upholstery choices.

#### pricing

Refer to the Overture Price List for complete pricing information.



### TENSION KNOB

A. Turn clockwise to increase tension, turn counterclockwise to decrease tension.

### SEAT DEPTH ADJUSTMENT

C. Loosen hand wheel (do not remove) and slide back to desired position, then retighten hand wheel.

### PNEUMATIC HEIGHT ADJUSTMENT

**F.** To lower, lift paddle while seated. To raise, lift paddle with your weight off seat.

#### FORWARD TILT

**G.** Lean back in chair and roll or pull lever back for forward tilt, push or roll lever forward for straight position.

### INFINITE POSITION TILT LOCK

K. To lock chair in position, push paddle down, to allow free movement, pull paddle up.

### RACHET BACK HEIGHT ADJUSTMENT

 ${\bf N.}$  Simply lift back to desired position and back locks automatically.



### TEMPO ERGONOMIC TASK SEATING





The Tempo collection is perfect when economy needs to be considered without compromising comfort and function. Ideal for workstations where seating solutions are too large and out-of-scale, this series features high-density, resilient foam in both back and seat, and offers all the same features typically found only in

much higher-priced seating.

## TEMPO SERIES STANDARD FEATURES AND FUNCTIONS:

- adjustable vertical and horizontal arms
- tear drop soft polyurethane arms
- fixed seat depth
- tension knob control
- back angle adjustment
- pneumatic height adjustment
- forward tilt
- back height adjustment
- infinite position tilt-lock
- adjustable foot ring available on stools
- carpet casters

#### STYLE:

- task
- drafting

#### FINISH:

black

### STANDARDS:

- meets or exceeds ANSI/BIFMA
- California 117 Fire Safety

#### **OPTIONS:**

■ California 133 Fire Safety — additional cost

#### THE OVERTURE SEATING COLLECTION — TEMPO SERIES

### HIGH BACK TASK CHAIR WITH ARMS

Overall Height:  $35" - 43\frac{1}{2}"$ Seat Height: 17" - 22"

Seat Size: 19½"w x 17 – 19"d Back Size: 18½"w x 18"h



Overall Height: 35" – 43½" Seat Height: 17" – 22"

Seat Size: 19½"w x 17" – 19"d

Back Size: 18½"w x 18"h

product no. finish upholstery
UST2017 BLK UST2017

3 3



Overall Height:  $31\frac{1}{2}$ " – 36" Seat Height: 17" – 22"

Seat Size: 19½"w x 17" – 19"d Back Size: 18"w x 14½"h

product no. finish upholstery UST2002 BLK UST2002

### LOW BACK TASK CHAIR WITHOUT ARMS

Overall Height:  $31\frac{1}{2}$ " – 36" Seat Height: 17" – 22"

Seat Size: 19½"w x 17" – 19"d Back Size: 18"w x 14½"h



Overall Height: 38" – 48" Seat Height: 24" – 34"

Seat Size:  $19\frac{1}{2}$ " w x 17" – 19" d Back Size: 18" w x  $14\frac{1}{2}$ " h

### DRAFTING STOOL WITHOUT ARMS AND WITH ADJUSTABLE FOOT RING

Overall Height: 38" – 48" Seat Height: 24" – 34"

Seat Size:  $19\frac{1}{2}$ "w x 17" – 19"d Back Size: 18"w x  $14\frac{1}{2}$ "h

product no. finish upholstery UST2015 BLK  $\square$   $\square$   $\square$ 



### HOW TO BUILD A MODEL NUMBER:

A — Select a chair style indicated by the product number.

B— Select an arm and base frame finish.

**F**— Select fabric or leather upholstery.

#### frame finish



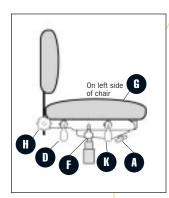
black- **BLK** 

#### upholstery finish

Refer to "colorworks" (CATMF500) brochure for full selection of upholstery choices.

### pricing

Refer to the Overture Price List for complete pricing information.



### TENSION KNOB

A. Turn clockwise to increase tension, turn counterclockwise to decrease tension.

### BACK ANGLE ADJUSTMENT

**D.** While seated, pull paddle up, when desired angle is achieved push paddle down to lock.

### PNEUMATIC HEIGHT ADJUSTMENT

**F.** To lower, lift paddle while seated. To raise, lift paddle with your weight off seat.

#### FORWARD TILT

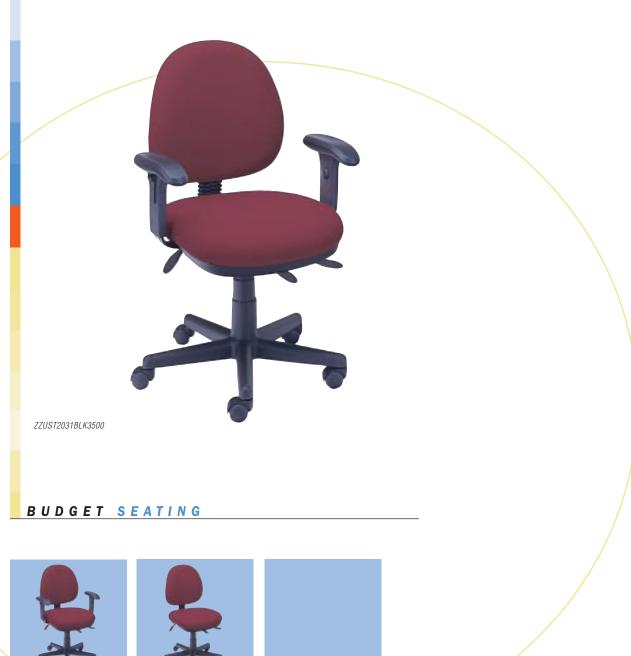
**G.** Lean back in chair and roll or pull lever back for forward tilt, push or roll lever forward for straight position.

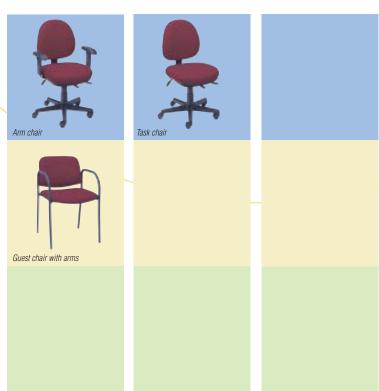
### BACK HEIGHT ADJUSTMENT

H. Turn knob counterclockwise to loosen, lift or lower chair back to desired position and re-tighten.

### INFINITE POSITION TILT LOCK

K. To lock chair in position, push paddle down, to allow free movement, pull paddle up.





When you need an all around

good task chair, priced right

and available to ship in

48 hours, the Budget task

chair is your answer. Built to

be used and not fall apart

like many budget chairs after

minimal use.



## Ships in 48 hours from our distribution warehouse or it's free!

The Budget chair is only available through the FedFast program.

Order Today! 1-800-827-3168

## **BUDGET SERIES STANDARD FEATURES AND FUNCTIONS:**

- infinite seat angle adjustment with 6 degree forward tilt
- free float or variable back angle adjustment
- back height adjustment
- height adjustable arms with polyurethane arm pads
- horizontal arm adjustment
- waterfall seat design to reduce muscle fatigue
- soft sculptured seat and back foam for passive ergonomic support

#### STYLE:

task

#### FINISH:

black

#### STANDARDS:

- meets or exceeds ANSI/BIFMA
- California 117 Fire Safety

### THE OVERTURE SEATING COLLECTION — BUDGET SERIES

### ARM CHAIR

39½" - 44½" Overall Height: Seat Height: 16½" - 21" 18¾"w x 18"d Seat Size: Back Size: 17"w x 15½" - 20"h product no. finish upholstery ZZUST2031  $\mathsf{BLK}$ 0 0 0

### GUEST CHAIR WITH **ARMS**

Overall Height: 31" Seat Height: Seat Size: 18"w x 19"d Back Size: 18"w x 13¾"h

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product no. finish upholstery ZZUST2033 BLK

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### TASK CHAIR

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Overall Height: 39½" - 44½" Seat Height: 16½" - 21" 18¾"w x 18"d Seat Size: Back Size: 17"w x 15½" - 20"h product no. finish upholstery ZZUST2032 BLK

0

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### **HOW TO BUILD A MODEL NUMBER:**

Select a chair style indicated by the product number.

Select an arm and base frame finish.

Select fabric or leather upholstery.

### frame finish



black **BLK** 

upholstery finish

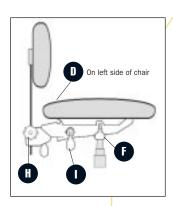








navy **7578** 



### BACK ANGLE ADJUSTMENT

**D.** While seated, pull paddle up, when desired angle is achieved push paddle down to lock.

### PNEUMATIC HEIGHT ADJUSTMENT

**F.** To lower, lift paddle while seated. To raise, lift paddle with your weight off seat.

### BACK HEIGHT ADJUSTMENT

**H.** Turn knob counter-clockwise to loosen, lift or lower chair back to desired position and re-tighten.

### INFINITE SEAT ANGLE ADJUSTMENT WITH 6° FORWARD TILT

**I.** To change seat angle, pull paddle up while seated, push paddle down to lock when desired angle is achieved.



## SONATA DESK AND CONFERENCE SEATING



Sonata Desk and Conference Seating is a masterpiece of simplicity and convenience, at home in the office, break room or conference room. Attractive, functional and sensibly designed, the Sonata Series can adapt to any office style, from transitional to contemporary.

Whatever your needs,

## SONATA SERIES STANDARD FEATURES AND FUNCTIONS:

- swivel tilt mechanism
- single position tilt lock adjustment
- pneumatic height adjustment
- manual adjustable tension control
- passive lumbar and lateral back support mechanism
- fixed injection molded arms
- 5-star nylon base with hooded carpet casters or nylon glides for guest seating

#### STYLES:

- task
- guest

#### FINISH:

black

#### STANDARDS:

- meets or exceeds ANSI/BIFMA
- California 117 Fire Safety

#### **OPTIONS:**

California 133 Fire Safety — additional cost

### THE OVERTURE SEATING COLLECTION — SONATA SERIES

### HIGH/BACK CHAIR WITH STATIONARY ARMS



product no. finish upholstery
UST4100 BLK □□□□

① ① ①

not available in leather

### MID BACK CHAIR WITH STATIONARY ARMS



product no. finish upholstery
UST4101 BLK □□□□

① ① ①

not available in leather

### CANTILEVER BASE GUEST CHAIR WITH STATIONARY ARMS



 Overall Height:
 35½"

 Seat Height:
 18½"

 Seat Size:
 20"w x 19"d

 Back Size:
 20"w x 18"h

product no. finish upholstery UST4102 BLK  $\square$   $\square$   $\square$ 

0

**a** not available in leather

### FOUR LEG GUEST CHAIR WITH STATIONARY ARMS



 Overall Height:
 35½"

 Seat Height:
 18½"

 Seat Size:
 20"w x 19"d

 Back Size:
 20"w x 18"h

product no. finish upholstery
UST4104 BLK □□□□

① ① ① ①

not available in leather

#### **HOW TO BUILD A MODEL NUMBER:**



B— Select an arm and base frame finish.

**G**— Select fabric or leather upholstery.

#### frame finish



#### upholstery finish

Refer to "colorworks" (CATMF500) brochure for full selection of upholstery choices.

#### pricing

Refer to the Overture Price List for complete pricing information.



#### TENSION KNOB

**A.** Turn clockwise to increase tension, turn counterclockwise to decrease tension.

#### TILT LOCK

**E.** To lock chair in position, push knob in, to allow free movement, pull knob out.

### PNEUMATIC HEIGHT ADJUSTMENT

**F.** To lower, lift paddle while seated. To raise, lift paddle with your weight off seat.





24/7 STANDARD FEATURES AND FUNCTIONS: Built tough for multi-shift, intensive use/multi shift chair swivel tilt with passive seat mechanism extended use, the 24/7 infinite position tilt lock adjustment pneumatic height adjustment rating (450 lbs) seat slider Ergonomic Task chair was manual adjustable tension control vertical/arm dial adjustment and horizontal/arm designed to last all day, every knob release adjustments soft edge tear drop polyurethane arm pads 5 star nylon base with steel substructure and day. Heavy-duty, all steel plate carpet casters STYLE: construction with a ■ task steel substructure makes this FINISH: black chair ideal for multiple users STANDARDS: meets or exceeds ANSI/BIFMA or any area needing a tough California 117 Fire Safety **OPTIONS:** chair with ergonomic features. California 133 Fire Safety — additional cost

# THE OVERTURE SEATING COLLECTION — 24/7 TASK CHAIR

# TASK CHAIR WITH ADJUSTABLE ARMS

Overall Height: 40" – 43½"

Seat Height: 17" – 20½"

Seat Size: 20"w x 19"d

Back Size: 20"w x 24"h

product no. fi
UST2020 B

0

finish BLK



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#### **HOW TO BUILD A MODEL NUMBER:**

- A Select a chair style indicated by the product number.
- B— Select an arm and base frame finish.
- Select fabric or leather upholstery.

#### frame finish



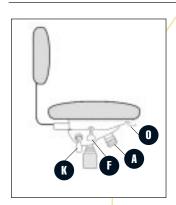
black **BLK** 

#### upholstery finish

Refer to "colorworks" (CATMF500) brochure for full selection of upholstery choices.

### pricing

Refer to the Overture Price List for complete pricing information.



### TENSION KNOB

**A.** Turn clockwise to increase tension, turn counterclockwise to decrease tension.

### PNEUMATIC HEIGHT ADJUSTMENT

F. To lower, lift paddle while seated. To raise, lift paddle with your weight off seat.

#### INFINITE POSITION TILT LOCK

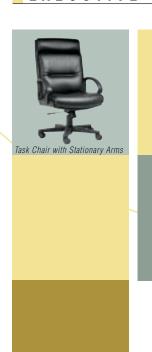
**K.** To lock chair in position, push paddle down, to allow free movement, pull paddle up.

#### SEAT SLIDER

**0.** Pull lever bar up to unlock, move seat to desired position, release lever to lock into position.



# EXECUTIVE LEATHER CHAIR



Get the very best in seating
with our Executive Chair:
Ergonomic comfort combined
with luxurious styling.
Genuine leather covers the
seat, pillow, back cushions
and outer shell. Multi-density
foam cushions provide firm
support and long-term
resiliency. Adjustable pneumatic
swivel tilt mechanism and
infinite lock mechanism with
reinforced, contoured molded
arma ara atandard

arms are standard.

#### **EXECUTIVE LEATHER STANDARD FEATURES:**

- swivel tilt mechanism
- multi-position tilt lock adjustment
- pneumatic height adjustment
- manual adjustable tension control
- pillow head rest
- fixed polyurethane arm
- fully upholstered leather chair
- 5 star nylon base with hooded carpet casters

#### STYLE:

desk/task

#### FINISH:

black

#### STANDARDS:

- meets or exceeds ANSI/BIFMA
- California 117 Fire Safety

#### **OPTIONS:**

- California 133 Fire Safety additional cost
- Embroidered agency seal in pillow head rest

### THE OVERTURE SEATING COLLECTION — EXECUTIVE LEATHER

#### TASK CHAIR WITH STATIONARY ARMS

Overall Height: 40" – 43½"

Seat Height: 17" – 20½"

Seat Size: 20"w x 19"d

Back Size: 20"w x 24"h

product no. finish upholstery UST9000 BLK UDU UST9000 UST900 UST900

available only in black leather

#### HOW TO BUILD A MODEL NUMBER:

- A Select a chair style indicated by the product number.
- B— Select an arm and base frame finish.
- **F** Select fabric or leather upholstery.

#### frame finish

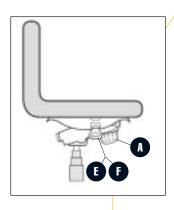


#### upholstery finish

Refer to "colorworks" (CATMF500) brochure for full selection of upholstery choices.

#### pricing

Refer to the Overture Price List for complete pricing information.



#### TENSION KNOB

**A.** Turn clockwise to increase tension, turn counterclockwise to decrease tension.

#### TILT LOCK

**E.** To lock chair in position, push knob in, to allow free movement, pull know out.

### PNEUMATIC HEIGHT ADJUSTMENT

**F.** To lower, lift paddle while seated. To raise, lift paddle with your weight off seat.













collection, you can be sure
you're getting design
excellence and durability
packaged together in an
attractive, classic chair style.
This seating collection offers
the latest in web seat and
back construction, with a
swivel knee tilt mechanism
ensuring ergonomic comfort.

When you choose the Minuet

# MINUET SERIES STANDARD FEATURES AND FUNCTIONS:

- Die cast swivel knee tilt mechanism
- rotational multi-position tilt lock adjustment
- pneumatic height adjustment
- high resilience (HR) molded soft foam seat and back
- adjustable tension control
- soft polyurethane arms
- waterfall edge seat
- structural hardwood and urethane frame
- patented web seat and back comfort suspension
- passive lumbar and lateral back support mechanism
- steel reinforced wood base with carpet casters or nylon glides for lounge seating

#### STYLES:

- task
- lounge

#### FINISH:

black (task chair)

#### STANDARDS:

- meets or exceeds ANSI/BIFMA
- California 117 Fire Safety

#### **OPTIONS:**

■ California 133 Fire Safety — additional cost

#### HIGH BACK TASK CHAIR WITH URETHANE ARMS

Overall Height: 471/4" - 501/4" 18" - 21" Seat Height: Seat Size: 19½"w x 18"d 19½"w x 27½"h Back Size:

product no. finish upholstery WVC7231 BLK 0 **(3**) Θ

#### MID BACK TASK CHAIR WITH URETHANE ARMS

Overall Height: 39¼" – 42¼" Seat Height: 18" - 21" Seat Size: 19½"w x 18"d Back Size: 19½"w x 19½"h

product no. finish upholstery WVC7232 BLK 0

Θ 0

#### LOUNGE CHAIR

Overall Height: 341/4" Seat Height: 18¾"

Seat Size: 22½"w x 20½"d Back Size: 23½"w x 16"h

product no. finish upholstery WVC0612 UP 0 0 Θ

#### TWO-PLACE SOFA

Overall Height: 341/4" 18¾" Seat Height:

Seat Size: 47"w x 20½"d Back Size: 48"w x 16"h

product no. finish upholstery WVC0712 UP

0 **(3**) Θ

#### THREE-PLACE SOFA

Overall Height: 341/4" Seat Height: 18¾"

Seat Size: 71½"w x 20½"d Back Size: 71½"w x 16"h

finish product no. upholstery WVC0812 UP 0 Θ 0

#### **HOW TO BUILD A MODEL NUMBER:**

- Select a chair style indicated by the product number.
- Select an arm and base frame finish.
- Select fabric or leather upholstery.

#### frame finish



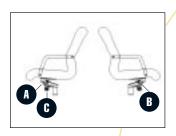
#### BLK

#### upholstery finish

Refer to "colorworks" (CATMF500) brochure for full selection of upholstery choices.

#### pricing

Refer to the Overture Price List for complete pricing information.



#### SEAT HEIGHT ADJUSTMENT

**A.** Rotary command lever to activate gas lift for seat height adjustment; in seated position, rotate upward to activate.

#### CHAIR TILT ADJUSTMENT

**B.** Rotary command lever for locking-unlocking chair tilt with "shock resistant" function (five positions); rotate upward for free float tilting.

#### CHAIR TENSION ADJUSTMENT

**C.** Knob for adjusting tension according to user's weight; turn clockwise to increase tension & counterclockwise for less tension.



# STANZA SEATING





Guest Chair with Scallop Top and Cantilever Wood Frame



Mid Back Task Chair with Scallop Top and Wood Arms



Cont. Guest Chair with Scallop Top and Cantilever Wood Frame



Guest Chair with Scallop Top and Wood Arms

The Stanza seating line

combines traditional line and

function into a truly versatile

transitional style, one that is

certain to work well with any

office décor. The revolutionary

web design is unique and

functional and provides

all the ergonomic functions

you would expect in a

top-of-the-line chair.

#### STANZA SERIES STANDARD FEATURES:

- die cast swivel knee tilt mechanism
- rotational multi-position tilt lock adjustment
- pneumatic height adjustment
- high resilience (HR) molded soft foam seat and back
- adjustable tension control
- radio frequency bent solid maple hardwood veneer arms
- waterfall edge seat and crown back detail
- structural hardwood and urethane frame
- patented web seat and back comfort suspension
- passive lumbar and lateral back support mechanism
- steel reinforced wood base with carpet casters or nylon glides for guest seating

#### STYLES:

- task
- guest

#### FINISHES:

- black
- cherry
- mahogany
- natural

#### STANDARDS:

- meets or exceeds ANSI/BIFMA
- California 117 Fire Safety

#### **OPTIONS:**

California 133 Fire Safety — additional cost

#### HIGH BACK TASK CHAIR WITH SCALLOP TOP AND WOOD ARMS

Overall Height:  $47\frac{3}{4}$ " –  $50\frac{3}{4}$ " Seat Height: 18" - 21" Seat Size: 20½"w x 18"d Back Size: 20½"w x 27¾"h product no. upholstery finish WVC7241

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0

#### MID BACK TASK CHAIR WITH SCALLOP TOP AND **WOOD ARMS**

Overall Height: 38¾" - 41¾" 18" - 21" Seat Height: Seat Size: 19½"w x 18"d Back Size: 20½"w x 19"h

product no. finish upholstery WVC7242 

0 0 0

#### GUEST CHAIR WITH SCALLOP TOP AND **WOOD ARMS**

Overall Height: 37½" Seat Height: 18½"

Seat Size: 20½"w x 19"d Back Size: 20½"w x 19¼"h

product no. finish upholstery WVC7132 0

0

#### GUEST CHAIR WITH SCALLOP TOP AND CANTILEVER WOOD FRAME

Overall Height: 363/4" Seat Height: 19"

Seat Size: 20½"w x 19"d Back Size: 20½"w x 19¼"h

finish upholstery product no. WVC7142 0 0 Θ

#### CONT. GUEST CHAIR WITH SCALLOP TOP AND CANTILEVER WOOD FRAME

Overall Height: 351/2" 19" Seat Height:

Seat Size: 20½"w x 19"d Back Size: 201/4"w x 183/4"h

product no. finish upholstery أمما WVC7152 0



#### HOW TO BUILD A MODEL NUMBER:

- Select a chair style indicated by the product number.
- Select an arm and base frame finish.
- Select fabric or leather upholstery.

#### frame finishes

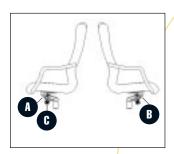


#### upholstery finish

Refer to "colorworks" (CATMF500) brochure for full selection of upholstery choices.

#### pricing

Refer to the Overture Price List for complete pricing information.



#### SEAT HEIGHT ADJUSTMENT

**A.** Rotary command lever to activate gas lift for seat height adjustment; in seated position, rotate upward to activate.

### CHAIR TILT ADJUSTMENT

**B.** Rotary command lever for locking-unlocking chair tilt with "shock resistant" function (five positions); rotate upward for free float tilting.

### CHAIR TENSION ADJUSTMENT

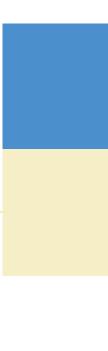
**C.** Knob for adjusting tension according to user's weight; turn clockwise to increase tension & counterclockwise for less tension.



WALTZ SEATING







No more cramped seating! The
Waltz seating line marries
extraordinary comfort and
support with a durable yet
elegant design perfect for
executives.

# WALTZ SERIES STANDARD FEATURES AND FUNCTIONS:

- heavy-duty knee-tilt control mechanism
- extra wide seat back
- double-frame wood construction
- molded foam
- molded backrest and lumbar support
- heavy-duty base and casters
- weight tested 400 lbs.

#### STYLE:

executive

#### FINISH:

black

#### STANDARDS:

- meets or exceeds ANSI/BIFMA
- California 117 Fire Safety

### THE OVERTURE SEATING COLLECTION — WALTZ SERIES

#### HIGH BACK ADJUSTABLE ARM

 Overall Height:
 45" - 48"

 Seat Height:
 16½" - 19½"

 Seat Size:
 23½"w x 19½"d

 Back Size:
 23½"w x 28½"h

product no. finish upholstery
EXC 8813 BL □□□□

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#### HIGH BACK WITH POLYURETHANE OPEN ARM

 Overall Height:
 45" - 48"

 Seat Height:
 16½" - 19½"

 Seat Size:
 23½"w x 19½"d

 Back Size:
 23½"w x 28½"h

#### HIGH BACK WITH UPHOLSTERED CAP ENCLOSED ARM

 Overall Height:
 45" - 48"

 Seat Height:
 16½" - 19½"

 Seat Size:
 23½"w x 19½"d

 Back Size:
 23½"w x 28½"h

product no. finish upholstery EXC 8873 BL  $\square$   $\square$   $\square$   $\square$ 

### HOW TO BUILD A MODEL NUMBER:

- A Select a chair style indicated by the product number.
- B— Select an arm and base frame finish.
- **C** Select fabric or leather upholstery.

#### frame finish

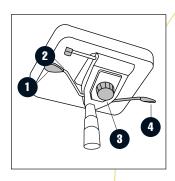


#### upholstery finish

Refer to "colorworks" (CATMF500) brochure for full selection of upholstery choices.

#### pricing

Refer to the Overture Price List for complete pricing information.



#### TWO POSITION CONTROL

Unless otherwise specified, this control is shipped standard on Waltz seating. Weight capacity 300 pounds. Features adjustable tension control, and a variety of seated positions:

- Locked either upright or 3° forward to enhance spinal support for writing and computer use.
- Unlocked for free-floating and telephone use.



1. Seat Height



2. Forward Seat Angle



3. Tilt/Recline Tension



4. Seat Tilt Lock





LEGATIO SEATING





and style with the latest in	■ adjustal
	■ built-in
ergonomics, the Legato seating	double-
ergonomics, the Legato seating	<ul><li>lumbar</li></ul>
	<ul><li>molded</li></ul>
series is designed to make a	■ 5-star, s heavy-d
	<ul><li>weight t</li></ul>
bold statement about your	
	STYLE:
organization, from the reception	<ul><li>executive</li></ul>
	■ lounge
area to the executive offices. It	FINISH:
	■ black, c
is, quite simply, luxury	STANDARD
	meets o
redefined.	■ Californ

Combining the finest in comfort

#### LEGATIO SERIES STANDARD FEATURES AND FUNCTIONS:

- double torsion bar reclining system
- able headrest
- seat depth adjustment
- -frame wood construction
- support
- foam
- steel reinforced poly base with duty casters
- tested 300 lbs.
- ive

cherry, mahogany, walnut

#### os:

- or exceeds ANSI/BIFMA
- rnia 117 Fire Safety

#### THE OVERTURE SEATING COLLECTION — LEGATIO SERIES

#### HIGH BACK ADJUSTABLE ARM

Overall Height: 47½" - 50½" Seat Height: 17" - 20½" Seat Size: 22"w x 19"d Back Size: 22"w x 35"h

product no. finish upholstery أممم EXC 7113  $\mathsf{BL}$ 0 0  $\Theta$ 

MID BACK WITH POLYURETHANE

**CANTILEVER ARM** 

Overall Height: 47½" - 50½" 17" - 27" Seat Height: Seat Size: 20½"w x 19"d Back Size: 27"w x 27"h

product no. finish upholstery EXC 7131 12 BL0 0 Θ

#### HIGH BACK WITH WOOD CAPPED PANEL ARM

Overall Height: 47½" - 50½" Seat Height: 17" - 20½" Seat Size: 22"w x 19"d Back Size: 22"w x 35"h

product no. finish upholstery EXC 7163 0 0 Θ

#### MID BACK WITH WOOD CAPPED PANEL ARM

Overall Height: 47½" - 50½" 17" - 27" Seat Height: 20½"w x 19"d Seat Size: 27"w x 27"h Back Size:

product no. finish upholstery EXC 7161 12 0 Θ 0



### HOW TO BUILD A MODEL NUMBER:

- Select a chair style indicated by the product number.
- Select an arm and base frame finish.
- Select fabric or leather upholstery.

#### frame finishes







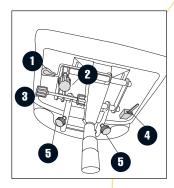


upholstery finish

Refer to "colorworks" (CATMF500) brochure for full selection of upholstery choices.

#### pricing

Refer to the Overture Price List for complete pricing information.



#### LEGATIO HIGH BACK DUAL TORSION BAR

This Dual Torsion Bar control is shipped standard for the Legation Executive High Back chairs. AdTech Control keeps on user's feet comfortably on the floor even while reclining eliminating the restriction of blood circulation to the lower legs. The Double torsion bar reclining system allows the user to rock in a fluid, synchronized motion providing the exact resistance for the backrest as well as the seat pan angle.



1. Seat Height



2. Tilt/Recline Tension



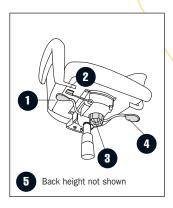
3. Back Recline Lock



4. Back Height



5. Seat Depth



#### LEGATIIO MID BACK THREE POSITION BIOSYNC

This Three Position BioSync control is shipped standard for the Legation Mid Back chairs. The forward seat angle locks at a comfortable 3° or 6° work postion or unlocks for a free float action, ideal for guest and conference seating. The "ratchet seat back adjustment is easy to position while sitting on the chair.



1. Seat Height



**2.** Forward Seat Angle



**3.** Tilt/Recline Tension



**4.** Seat Tilt Lock



5. Back Height



## ARPEGGIO SEATING

















Unique styling and ergonomic
support are just two of the
many ingredients that are sure
to make the Arpeggio an instant

classic. Now there is an upper

management seating collection

with true ergonomic features.

# ARPEGGIO SERIES STANDARD FEATURES AND FUNCTIONS:

- 2-position knee-tilt control
- double-frame wood construction
- molded foam
- molded backrest and adjustable lumbar support
- 5-star, steel reinforced poly base with heavy-duty casters
- weight tested 300 lbs.

#### STYLE:

- executive
- conference
- management

#### FINISH:

black

#### STANDARDS:

- meets or exceeds ANSI/BIFMA
- California 117 Fire Safety Code

#### **OPTIONS:**

California 133 Fire Safety — additional cost

#### THE OVERTURE SEATING COLLECTION — ARPEGGIO SERIES

#### HIGH BACK ADJUSTABLE ARM

Overall Height: 47½" - 50½" Seat Height: 17" - 20½" Seat Size: 19½"w x 18½"d

Back Size: 19½"w x 30"h product no. finish upholstery EXC 6613 BL 

0 0 Θ

#### HIGH BACK UPHOLSTERED CAP PANEL ARM

47½" - 50½"

17" - 20½" Seat Height: Seat Size: 19½"w x 18½"d Back Size: 19½"w x 30"h

Overall Height:

product no. finish upholstery EXC 6673 BL 0 **(3**) Θ

#### HIGH BACK POLYURETHANE OPEN ARN

47½" - 50½" Overall Height: Seat Height: 17" - 20%" Seat Size: 19½"w x 18½"d 19½"w x 30"h Back Size:

product no. finish upholstery EXC 6623 BL 0 0 O

# LOW BACK ADJUSTABLE

Overall Height: 36½" - 39½" 17" - 20½" Seat Height: Seat Size: 19½"w x 18½"d Back Size: 19½"w x 19"h

product no. finish upholstery EXC 6611 BL 0 **(3**)

#### LOW BACK UPHOLSTERED CAP PANEL ARM

Overall Height: 36½" - 39½" 17" - 20½" Seat Height: Seat Size: 19½"w x 18½"d Back Size: 19½"w x 19"h

product no. finish upholstery EXC 6671 BL 0 0

#### LOW BACK POLYURETHANE OPEN ARM

Overall Height: 36½" - 39½" Seat Height: 17" - 20%" Seat Size: 19½"w x 18½"d 19½"w x 19"h Back Size:

product no. finish upholstery EXC 6621 BL

> 0 0

0

# ARM











### HOW TO BUILD A MODEL NUMBER:

- Select a chair style indicated by the product number.
- Select an arm and base frame finish.
- Select fabric or leather upholstery.

#### frame finish

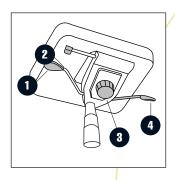


#### BL upholstery finish

Refer to "colorworks" (CATMF500) brochure for full selection of upholstery choices.

#### pricing

Refer to the Overture Price List for complete pricing information.



#### TWO POSITION CONTROL

Unless otherwise specified, this control is shipped standard on Waltz seating. Weight capacity 300 pounds. Features adjustable tension control, and a variety of seated positions:

- Locked either upright or 3° forward to enhance spinal support for writing and computer use.
- Unlocked for free-floating and telephone use.



1. Seat Height



2. Forward Seat Angle



3. Tilt/Recline Tension



4. Seat Tilt Lock



# SALSA SEATING



The Salsa seating series blends	SALSA SERIES STANDARD FEATURES AND FUNCTIONS:
	■ 2-position knee-tilt control
tailored lines with the latest in	<ul> <li>double-frame wood construction</li> </ul>
	<ul><li>molded foam</li></ul>
ergonomic support top add a	<ul> <li>molded backrest and adjustable lumbar, support</li> </ul>
	<ul> <li>5-star, steel reinforced poly base with heavy-duty casters</li> </ul>
dash of spice to any office	<ul><li>weight tested 300 lbs.</li></ul>
	STYLE:
setting. Still adding all the	<ul><li>executive</li></ul>
	■ conference
important ergonomic features	<ul><li>management</li></ul>
	FINISH:
needed for today's working	<ul><li>black</li></ul>
	STANDARDS:
upper management.	■ meets or exceeds ANSI/BIFMA
	■ California 117 Fire Safety

OPTIONS:

■ California 133 Fire Safety — additional cost

#### THE OVERTURE SEATING COLLECTION — SALSA SERIES

0

#### HIGH BACK ADJUSTABLE ARM

Overall Height: 47½" - 50½" Seat Height: 17" - 20½" Seat Size: 19½"w x 18½"d Back Size: 19½"w x 30"h

product no. finish upholstery EXC 5513 BL

0 0 Θ

#### HIGH BACK WITH UPHOLSTERED CAP PANEL ARM

Overall Height: 47½" - 50½" 17" - 20½" Seat Height: Seat Size: 19½"w x 18½"d Back Size: 19½"w x 30"h

upholstery product no. finish EXC 5573 BL 0 0

#### HIGH BACK WITH POLYURETHANE OPEN ARM

47½" - 50½" Overall Height: Seat Height: 17" - 20½" Seat Size: 19½"w x 18½"d Back Size: 19½"w x 30"h product no. finish upholstery EXC 5523 BL 0 0 Θ



Overall Height: 36½" - 39½" Seat Height: 17" - 20½" Seat Size: 19½"w x 18½"d Back Size: 19½"w x 19"h

product no. finish upholstery EXC 5511 BL **(3**)

O

#### LOW BACK WITH UPHOLSTERED CAP PANEL ARM

36½" - 39½" Overall Height: 17" - 20½" Seat Height: Seat Size: 19½"w x 18½"d Back Size: 19½"w x 19"h

upholstery product no. finish أمممث EXC 5571 BL O

LOW BACK WITH

#### POLYURETHANE OPEN ARM

36½" - 39½" Overall Height: Seat Height: 17" - 20½" Seat Size: 19½"w x 18½"d Back Size: 19½"w x 19"h

product no. finish upholstery EXC 5521 BL

0 Θ 0













#### **HOW TO BUILD A MODEL NUMBER:**

- Select a chair style indicated by the product number.
- Select an arm and base frame finish.
- Select fabric or leather upholstery.

#### frame finish

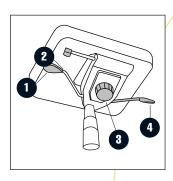


#### upholstery finish

Refer to "colorworks" (CATMF500) brochure for full selection of upholstery choices.

#### pricing

Refer to the Overture Price List for complete pricing information.



#### TWO POSITION CONTROL

Unless otherwise specified, this control is shipped standard on Waltz seating. Weight capacity 300 pounds. Features adjustable tension control, and a variety of seated positions:

- Locked either upright or 3° forward to enhance spinal support for writing and computer use.
- Unlocked for free-floating and telephone use.



1. Seat Height



2. Forward Seat Angle



3. Tilt/Recline Tension



4. Seat Tilt Lock



## SOPRANO TRADITIONAL SEATING





High Back Task Chair with Roll Top and Panel Arms



Guest Chair with Roll Top and Panel Upholstered Arms



Mid Back Task Chair with Roll Top and Open Arms



Guest Chair with Roll Top and Open Upholstered Arms



Mid Back Task Chair with Roll Top and Panel Arms







Sophisticated yet durable,	SOPRANO SERIES STANDARD FEATURES AND FUNCTIONS:
	die cast swivel knee tilt mechanism
the Soprano Series	rotational multi-position tilt lock adjustment
	<ul> <li>pneumatic height adjustment</li> </ul>
	<ul> <li>adjustable tension control</li> </ul>
harmonizes with any office	■ real hardwood arms
interior for a look that says	<ul> <li>waterfall edge seat and roll back detail</li> </ul>
	structural hardwood and urethane frame
	<ul> <li>patented web seat and back comfort suspension</li> </ul>
success. From task to	<ul> <li>passive lumbar and lateral back support mechanism</li> </ul>
conference to guest, the	<ul> <li>high resilience (HR) molded soft foam seat and back</li> </ul>
	<ul> <li>steel reinforced wood base with carpet casters or nylon glides for guest seating</li> </ul>
Soprano series can	STYLES:
complement your traditional/	■ task
	■ guest
	<ul><li>lounge</li></ul>
transitional office and still	FINISHES:
	■ black
provide you with all the	■ cherry
	<ul><li>mahogany</li></ul>
ergonomic features needed	■ natural
	STANDARDS:
for today's office environment.	STANDARDS:  meets or exceeds ANSI/BIFMA

**OPTIONS:** 

■ California 133 Fire Safety — additional cost

#### THE OVERTURE SEATING COLLECTION — SOPRANO SERIES

#### HIGH BACKTASK CHAIR WIROLL TOP AND OPEN ARMS

Overall Height: 47½" - 50½" Seat Height: 18" - 21" Seat Size: 20¾"w x 18"d Back Size: 20¾"w x 28"h frame finish product no. WVC6222

0



Θ

### HIGH BACKTASK CHAIR WIROLL TOP AND PANEL ARMS

**(3**)

Seat Height: 18" - 21" Seat Size: 19¾"w x 18"d Back Size: 19¾"w x 28"h product no. frame finish

Overall Height:  $47\frac{1}{2}$ " –  $50\frac{1}{2}$ "

upholstery WVC6212 0 0 Θ

#### MID BACKTASK CHAIR WIROLL TOP AND OPEN ARMS

Overall Height: 39" - 42" Seat Height: 18" - 21" Seat Size: 20¾"w - 18"d Back Size: 20¾"w x 20"h product no. frame finish upholstery WVC6221 0 0 0

#### MID BACKTASK CHAIR W/ROLL TOP AND PANEL ARMS

Overall Height: 39" - 42" 18" - 21" Seat Height: Seat Size: 19¾"w - 18"d Back Size: 19¾"w x 20"h upholstery product no. frame finish WVC6211 0 0 0

#### GUEST CHAIR WITH ROLL TOP AND PANEL **UPHOLSTERED ARMS**

Overall Height: 33¾" Seat Height: 17¾"

Seat Size: 19½"w x 18"d Back Size: 19"w x 16½"h product no. frame finish upholstery WVC6110 0 0 0

#### GUEST CHAIR WITH ROLL TOP AND OPEN **UPHOLSTERED ARMS**

Overall Height: 33¾" Seat Height: 173/4"

Seat Size: 19½"w x 18"d Back Size: 19"w x 16½"h frame finish

product no. upholstery WVC6120 0 0 0

#### LOUNGE CHAIR

Overall Height: 34¾" Seat Height: 181/4"

Seat Size: 20½"w x 20"d Back Size: 20"w x 17"h

product no. frame finish upholstery WVC6612 0 0 0

#### TWO PLACE SOFA

34¾" Overall Height: Seat Height: 181/4"

Seat Size: 40¾"w x 20"d Back Size: 39¾"w x 17"h

product no. frame finish upholstery WVC6712 Θ

#### THREE PLACE SOFA

Overall Height: 34¾" Seat Height: 181/4"

Seat Size: 60¾"w x 20"d 59¾"w x 17"h Back Size: product no. frame finish

upholstery WVC6812 0 Θ

# 0

#### **HOW TO BUILD A MODEL NUMBER:**

- Select a chair style indicated by the product number.
- Select an arm and base frame finish.
- Select fabric or leather upholstery.

#### frame finishes



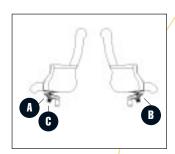
#### upholstery finish

Refer to "colorworks" (CATMF500) brochure for full selection of upholstery choices.

#### pricing

Refer to the Overture Price List for complete pricing information.

### CHAIR ADJUSTMENTS



### SEAT HEIGHT ADJUSTMENT

**A.** Rotary command lever to activate gas lift for seat height adjustment; in seated position, rotate upward to activate.

### CHAIR TILT ADJUSTMENT

**B.** Rotary command lever for locking-unlocking chair tilt with "shock resistant" function (five positions); rotate upward for free float tilting.

### CHAIR TENSION ADJUSTMENT

**C.** Knob for adjusting tension according to user's weight; turn clockwise to increase tension & counterclockwise for less tension.



WVC1610 MH 7541 (Burgundy Leather)

# QUEEN'S ENGLISH SEATING



When you choose this collection, you can be sure you're getting design excellence and durability packaged together in an attractive, classic chair style. This seating collection offers the latest in web seat and back construction, found only in higher priced seating

collections.

### **QUEEN'S ENGLISH SERIES STANDARD FEATURES:**

- hardwood and structural urethane frame
- patented web seat and back comfort suspension
- passive lumbar and lateral back support mechanism
- tufted button upholstery
- brass head tack detailing
- high resilience (HR) molded soft foam seat and back

### STYLES:

- lounge
- reception

### FINISHES:

cherry, mahogany, walnut

#### STANDARDS:

- meets or exceeds ANSI/BIFMA
- California 117 Fire Safety

### OPTIONS:

■ California 133 Fire Safety — additional cost

### TUFTED WING CHAIR



Overall Height: 44½" Seat Height: 19"

Seat Size: 21"w x 20"d Back Size: 24"w x 25½"h

product no. finish upholstery WVC1610  $\square$   $\square$   $\square$   $\square$ 

### TUFTED LOVESEAT



Overall Height: 38" Seat Height: 18"

Seat Size: 43"w x 20½"d Back Size: 43"w x 20"h

### TUPTED SOFA



Overall Height: 38"
Seat Height: 18"

Seat Size: 66"w x 20½"d Back Size: 66"w x 20"h

product no. finish upholstery WVC1613  $\bigcirc$   $\bigcirc$   $\bigcirc$   $\bigcirc$ 

### NON-TUFTED WING CHAIR



Seat Height: 19"
Seat Size: 21"w x 20"d
Back Size: 24"w x 25½"h

Overall Height: 44½"

### NON-TUFTED LOVESEAT



Overall Height: 38" Seat Height: 18"

Seat Size: 43"w x 20½"d Back Size: 43"w x 20"h

product no. finish upholstery  $\frac{WVC1622}{\bullet}$   $\bigcirc$   $\bigcirc$   $\bigcirc$   $\bigcirc$ 

### NON-TUFTED SOFA



Overall Height: 38" Seat Height: 18" Seat Size: 66"w x 20½"d

Seat Size: 66"w x 20½"d Back Size: 66"w x 20"h

 $\begin{array}{ccccc} \text{product no.} & \text{finish} & \text{upholstery} \\ \underline{\text{WVC1623}} & \square \square & \square \square \square \\ \hline \textbf{0} & \textbf{0} & \textbf{0} \\ \end{array}$ 

### **HOW TO BUILD A MODEL NUMBER:**

- A Select a chair style indicated by the product number.
- B— Select an arm and base frame finish.
- **C** Select fabric or leather upholstery.

### frame finishes







cherry **CH**  mahogany **MH**  walnut **WN** 

### upholstery finish

Refer to "colorworks" (CATMF500) brochure for full selection of upholstery choices.

### pricing

Refer to the Overture Price List for complete pricing information.



# QUEEN ANNE SEATING



The Queen Anne collection

has traditional wingback

styling, with diamond tufted

upholstery, proportioned to fit

today's office environment.

This collection pays attention

to details such as brass

upholstery tacks, carved base,

and finished hardwood legs,

providing the perfect solution

for a more traditional office.

### **QUEEN ANNE SERIES STANDARD FEATURES:**

- die cast swivel knee tilt mechanism
- rotational multi-position tilt lock adjustment
- pneumatic height adjustment
- adjustable tension control
- hardwood and structural urethane frame
- patented web seat and back comfort suspension
- passive lumbar and lateral back support mechanism
- tufted button upholstery
- brass head tack detailing
- high resilience (HR) molded soft foam seat and back
- steel reinforced wood base with carpet casters or nylon glides for guest seating

### STYLES:

- task
- guest

### FINISHES:

- cherry
- mahogany

### STANDARDS:

- meets or exceeds ANSI/BIFMA
- California 117 Fire Safety

### **OPTIONS:**

California 133 Fire Safety — additional cost

### THE OVERTURE SEATING COLLECTION — QUEEN ANNE SERIES

### EXECUTIVE HIGH BACK TASK, WING CHAIR WITH TUFTED UPHOLSTERY



Overall Height: 47" – 50" Seat Height: 19" - 22" Seat Size: 20"w x 18"d 17"w x 27½"h Back Size:

product no. finish upholstery WVC1211 0 0 Θ

### HIGH BACK GUEST WING CHAIR WITH TUFTED UPHOLSTERY



upholstery product no. finish WVC1111 0 Θ

### EXECUTIVE MID BACK TASK WING CHAIR WITH TUFTED UPHOLSTERY

Overall Height: 40" - 43" Seat Height: 19" - 22" Seat Size: 18"w x 18"d 16¾"w x 20½"h Back Size: product no. finish

upholstery WVC1212 Θ 0 **(3)** 

### MID BACK GUEST WING CHAIR WITH TUFTED UPHOLSTERY

Overall Height: 381/2" Seat Height: 18½"

Seat Size: 18"w x 18"d Back Size: 16¾"w x 20½"h

upholstery product no. finish WVC1112 0 0 0

### HOW TO BUILD A MODEL NUMBER:

- Select a chair style indicated by the product number.
- Select an arm and base frame finish.
- Select fabric or leather upholstery.

### frame finishes





mahogany **MH** 

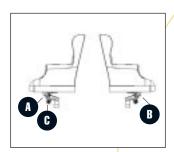
### upholstery finish

Refer to "colorworks" (CATMF500) brochure for full selection of upholstery choices.

### pricing

Refer to the Overture Price List for complete pricing information.

### CHAIR ADJUSTMENTS



### SEAT HEIGHT ADJUSTMENT

**A.** Rotary command lever to activate gas lift for seat height adjustment; in seated position, rotate upward to activate.

### CHAIR TILT ADJUSTMENT

**B.** Rotary command lever for locking-unlocking chair tilt with "shock resistant" function (five positions); rotate upward for free float tilting.

### CHAIR TENSION ADJUSTMENT

**C.** Knob for adjusting tension according to user's weight; turn clockwise to increase tension & counterclockwise for less tension.



TGPBWACC BL BL 3500

# TORSION ON THE GO SEATING



Easy to nest, easy to store

and easy to move, the

Torsion on the Go seating

series is ideal for the office

on the move. When you need

functional seating that is

versatile, sturdy and

comfortable, look to the

seating on wheels.

# TORSION ON THE GO SERIES STANDARD FEATURES AND FUNCTIONS:

- seat is two-piece construction of molded plywood upholstery board with a molded compound curved nylon shroud with a textured finish
- seat is always upholstered. Foam (1¾") is applied to the molded plywood upholstery board
- seat flips up to allow chairs to nest for storage and transport
- two welded steel backrest supports attach the backrest to the torsion mechanism. A steel tube is welded to each backrest support for added strength
- legs are 1" 13-gauge steel tubing
- armrests are made of nylon and rotate with the back

### STYLE:

- conference
- multi-purpose

### FINISH:

black, chrome

### STANDARDS:

- meets or exceeds ANSI/BIFMA
- California 117 Fire Safety

### THE OVERTURE SEATING COLLECTION — TORSION ON THE GO SERIES

### NYLON BACK AND UPHOLSTERED SEAT ARMCHAIR

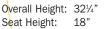


Overall Height: 321/4" Seat Height:

Seat Size: 171/4"w x 181/2"d Back Size: 18<sup>1</sup>/<sub>4</sub>"w x 14"h

frame shell product no. upholstery color **TGPBWACC** 0  $\Theta$ 0

### UPHOLSTERED BACK AND SEAT ARMCHAIR



0

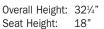
Seat Size: 171/4"w x 181/2"d Back Size: 181/4"w x 14"h frame shell product no. upholstery TGUBWACC 

Θ

0

0

### NYLON BACK AND UPHOLSTERED SEAT CHAIR



Seat Size: 17¼"w x 18½"d Back Size: 18<sup>1</sup>/<sub>4</sub>"w x 14"h frame shell product no. upholstery finish color **TGPBNACC** 

Θ

0

### UPHOLSTERED BACK AND SEAT CHAIR

0

Overall Height: 321/4" Seat Height: 18"

Seat Size: 171/4"w x 181/2"d Back Size: 181/4"w x 14"h frame shell

product no. upholstery **TGUBNACC** 0 0 Θ 0

### HOW TO BUILD A MODEL NUMBER:



Select a chair style indicated by the product number.



Select an arm and base frame finish.



Select s shell color.



Select fabric or leather upholstery.

### frame finish



BL



CH

### shell finish



 $\begin{array}{c} \text{warm gray} \\ \textbf{WG} \end{array}$ 

# black

### upholstery finish

Refer to "colorworks" (CATMF500) brochure for full selection of upholstery choices.

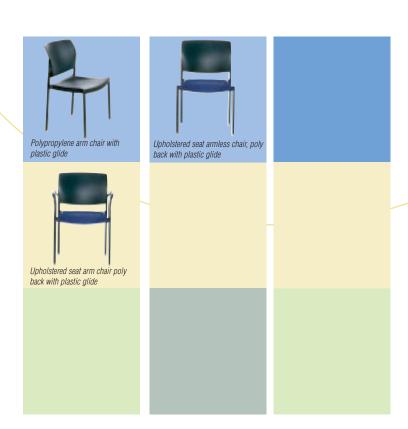
### pricing

Refer to the Overture Price List for complete pricing information.



RAUBNAPYBL BL 7578

## RAPTURE SEATING



contemporary, gracerar aesign
combined with extraordinary
comfort make the Rapture
chair perfect in a multitude
of settings. Guests and
employees alike will
appreciate the subtle details
and easy handling of this
versatile seating line. No
matter what your needs, from
the conference room to the
reception area, Rapture is
always a welcome addition.

Contemporary, graceful design

# RAPTURE SERIES STANDARD FEATURES AND FUNCTIONS:

- injection-molded polypropylene seat and backrest
- molded urethane foam seat
- injection molded nylon armrests
- 16-gauge tubular steel
- all joints are welded
- glides are chrome plated steel or plastic

#### STYLE

- multi-purpose/stackable
- conference
- dining
- guest

### FINISH:

- bright nickel-chrome plating
- epoxy powder coating

### STANDARDS:

- meets or exceeds ANSI/BIFMA
- California 117 Fire Safety

## OPTIONS:

• field replaceable seat and back pad

### THE OVERTURE SEATING COLLECTION — RAPTURE SEATING

### POLYPROPYLENE ARMCHAIR WITH PLASTIC GLIDE

Overall Height: 32" Seat Height: 18"

Seat Size: 16½"w x 17"d
Back Size: 18"w x 15"h
product no. frame finish shell color
RAPLWAPY CH □□

① ① ①

### UPHOLSTERED SEAT ARMCHAIR POLY BACK WITH PLASTIC GLIDE

Overall Height: 32" Seat Height: 18"

Seat Size: 16½"w x 17"d Back Size: 18"w x 15"h frame shell product no. upholstery color finish RAPBWAPY 0 0  $\Theta$ 0

### UPHOLSTERED SEAT ARMLESS CHAIR, POLY BACK WITH PLASTIC GLIDE

Overall Height: 32" Seat Height: 18"

Seat Size: 16½"w x 17"d Back Size: 18"w x 15"h shell frame product no. upholstery color RAUBNAPY 0 0 0 0

### **HOW TO BUILD A MODEL NUMBER:**

- A Select a chair style indicated by the product number.
- B— Select an arm and base frame finish.
- **C** Select shell finish
- Select fabric or leather upholstery.

### shell finish



frame finish

black **BL** 



. .

СН

### upholstery finish

Refer to "colorworks" (CATMF500) brochure for full selection of upholstery choices.

### pricing

Refer to the Overture Price List for complete pricing information.



TPL1883 BLK 7576

# CHORALE I SEATING



Versatile and attractive, the

Chorale collection is ideal for

a variety of seating needs,

including reception areas,

auditoriums and cafeterias.

The collection now includes

a choice of Flared arms

(Chorale I), Rounded tubular

arms (Chorale II) or Flat oval

arms (Chorale III). An

additional convenience, most

Chorale I, II and III chairs are

stackable to eight high and

easy to store on a mobile dolly.

# CHORALE I SERIES STANDARD FEATURES AND FUNCTIONS:

- high-density molded foam or molded plywood
- reinforced molded arms with 13-gauge tubular steel frame
- all seating meets or exceeds ANSI/BIFMA standards
- nylon glides

### STYLE:

multi-purpose

### FINISH:

black

### STANDARDS:

- meets or exceeds ANSI/BIFMA
- California 117 Fire Safety

### OPTIONS:

• chair stacking transport/storage dolly

### THE OVERTURE SEATING COLLECTION — CHORALE I SERIES

# UPHOLSTERED FLARED ARM CHAIR

Overall Height: 31½" Seat Height: 18½"

Seat Size:  $17\frac{1}{2}$ "w x  $17\frac{1}{2}$ "d Back Size:  $17\frac{1}{4}$ "w x  $13\frac{1}{2}$ "h

product no. finis

not available in leather

0

# UPHOLSTERED SLED BASE FLARED ARM CHAIR

Overall Height: 31½" Seat Height: 18½"

not available in leather

Seat Size: Back Size:

17½"w x 17½"d 17¼"w x 13½"h finish upholstery

product no. TPL1898

BLK **3** 

Θ

CHORALE I AND CHORALE II CHAIR STACKING TRANSPORT/ STORAGE DOLLY

Product No. HWS1169



### HOW TO BUILD A MODEL NUMBER:

- Select a chair style indicated by the product number.
- B— Select an arm and base frame finish.
- **G** Select fabric or leather upholstery.

### frame finish



black **BLK** 

### upholstery finish

Refer to "colorworks" (CATMF500) brochure for full selection of upholstery choices.

### pricing

Refer to the Overture Price List for complete pricing information.



TPL1908 BLK 7575

## CHORALE II AND III SEATING



CHORALE II Upholstered Tubular Arm Chair



Upholstered Left Hand Fixed Tablet Arm Chair





Chair Stacking Transport/ Storage Dolly

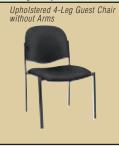


Upholstered Sled Base Side Chair without Arms



Upholstered Right Hand Fixed Tablet Arm Chair











Versatile and attractive, the Chorale collection is ideal for a variety of seating needs, including reception areas, auditoriums and cafeterias. The collection now includes a choice of Flared arms (Chorale I), Rounded tubular arms (Chorale II) or Flat oval arms (Chorale III). An additional convenience, most Chorale I, II and III chairs are

stackable to eight high and

easy to store on a mobile dolly.

# CHORALE II SERIES STANDARD FEATURES AND FUNCTIONS:

- high-density molded foam
- 13-gauge tubular steel frame
- all seating meets or exceeds ANSI/BIFMA standards
- nylon glides

# CHORALE III SERIES STANDARD FEATURES AND FUNCTIONS:

- extra high-density fabricated foam
- wider seat pan and back (than Chorale I & II)
- 16-gauge flat oval steel frame
- anti-tip glide (sled-base model)
- all seating meets or exceeds ANSI/BIFMA standards
- nylon glides

### STYLES:

- multi-purpose
- tablet arm chairs

### FINISH:

black

### STANDARDS:

- meets or exceeds ANSI/BIFMA
- California 117 Fire Safety

### **OPTIONS:**

- chair stacking transport/storage dolly
- Chorale III only: California 133 Fire Safety additional cost

### CHORALE II

### UPHOLSTERED TUBULÁR ARM CHAIR

Overall Height: 311/2" 18½" Seat Height:

Seat Size: 17½"w x 17½"d Back Size: 17<sup>1</sup>/<sub>4</sub>"w x 13<sup>1</sup>/<sub>2</sub>"h product no. finish upholstery TPL1907 BI K

0 not available in leather

### UPHOLSTERED SIDE CHAIR WITHOUT ARMS

Overall Height: 311/2" Seat Height:

17½"w x 17½"d Seat Size: Back Size: 171/4"w x 131/2"h product no. finish upholstery TPL1894 BLK 0 0

not available in leather

### UPHOLSTERED SLED BASE SIDE CHAIR WITHOUT ARMS

Overall Height: \311/2" Seat Height: 181/2"

Seat Size: 17½"w x 17½"d Back Size: 17<sup>1</sup>/<sub>4</sub>"w x 13<sup>1</sup>/<sub>2</sub>"h product no. finish upholstery TPL1896 BLK

0 not available in leather

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### UPHOLSTERED RIGHT HAND FIXED TABLET ARM CHAIR

Overall Height: 311/2" Seat Height: 18½"

Seat Size: 17½"w x 17½"d Back Size: 171/4"w x 131/2"h product no. finish tablet upholstery TPL1899 В 🗆 🗆 🗆 BI K

0 0 Θ not available in leather

### UPHOLSTERED LEFT HAND FIXED TABLET ARM CHAIR

Overall Height: 311/2" Seat Height: 181/2"

Seat Size: 17½"w x 17½"d Back Size: 171/4"w x 131/2"h product no. finish tablet upholstery TPL1900 BLK В 0 0 Θ

not available in leather

### CHORALE III

### **UPHOLSTERED 4-LEG GUEST** CHAIR WITH FIXED ARMS

Overall Height: 311/2" Seat Height: 181/2"

Seat Size: 17½"w x 17½"d Back Size: 171/4"w x 131/2"h product no. finish upholstery TPL1908 BI K 0

0

### UPHOLSTERED 4-LEG GUEST CHAIR WITHOUT ARMS

Overall Height: 311/2" Seat Height:

17½"w x 17½"d Seat Size: Back Size: 171/4"w x 131/2"h product no. finish upholstery TPL1909 BLK 0 0

### UPHOLSTERED SLED BASE CHAIR WITH FIXED ARMS

Overall Height: 311/2" Seat Height: 181/2"

Seat Size: 17½"w x 17½"d Back Size: 171/4"w x 131/2"h finish upholstery product no. TPL1910 BLK

0 0

### UPHOLSTERED SLED BASE CHAIR WITHOUT ARMS

Overall Height: 311/2" Seat Height: 18½"

Seat Size: 17½"w x 17½"d Back Size: 171/4"w x 131/2"h product no. finish upholstery TPL1911 BLK

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CHAIR STACKING TRANSPORT/ STORAGE DOLLY

Product No. HWS 6486





### HOW TO BUILD A MODEL NUMBER:

Select a chair style indicated by the product number.

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Select an arm and base frame finish.

Select a tablet color code.

Select fabric or leather upholstery.

# frame finish



BLK

#### upholstery finish

Refer to "colorworks" (CATMF500) brochure for full selection of upholstery choices.

### pricing

Refer to the Overture Price List for complete pricing information.



## MATRIX SEATING

























Versatile yet exceptionally

comfortable, the Matrix chair

was designed to stand up to

the heavy usage demanded by

high-traffic areas such as

cafeterias, training rooms and

lounges. The ergonomic design

features a curved seat and

backrest not typically found in

stackable seating. So when

you want the best in comfort,

style and durability, have a

seat in the Matrix.

# MATRIX SERIES STANDARD FEATURES AND FUNCTIONS:

- long-lasting and durable steel construction
- injection-molded polypropylene seat and back construction
- stack 45 high on mobile dolly
- nylon floor protection glides are standard
- ganging brackets are available

### STYLE:

multi-purpose/stackable

### FINISH:

bright nickle-chrome plating

### STANDARDS:

- meets or exceeds ANSI/BIFMA
- California 117 Fire Safety

### **OPTIONS:**

■ wire book basket — additional cost

### THE OVERTURE SEATING COLLECTION - MATRIX SERIES

### STACKING ARM CHAIR WITH POLY BACK AND SEAT



Seat Size: 17½"w x 18"d Back Size: 16½"w x 17"h

frame product no. shell color **MXPLWAPY** CH 0 0 Θ



Overall Height: 321/2" Seat Height: 18"

Seat Size: 17½"w x 18"d Back Size: 16½"w x 17"h

frame product no. shell color finish **MXPLNAPY** CH 0 0 0

### UPHOLSTERED STACKING ARM CHAIR

Overall Height: 321/2" Seat Height: 18"

Seat Size: 17½"w x 18"d Back Size: 16½"w x 17"h

shell frame product no. upholstery finish color **MXFSWAPY** CH 0 A 0 0

### **UPHOLSTERED ARMLESS** STACKING CHAIR

Overall Height: 321/2" Seat Height: 18"

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Seat Size: 17½"w x 18"d Back Size: 16½"w x 17"h

frame shell product no. upholstery finish color MXFSNAPY СН 



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Select a chair style indicated by the

Select an arm and base frame finish.

Select shell color.

Select fabric or leather upholstery.

### LEFT HAND TABLET ARM CHAIR WITH POLY BACK AND SEAT

Overall Height: 321/2" Seat Height:

Seat Size:  $17\frac{1}{2}$ "w x 18"d Back Size: 16½"w x 17"h

frame product no. shell color **MXPLNAPYTA** CH 0 0  $\Theta$ 

### RIGHT HAND TABLET ARM CHAIR WITH POLY BACK AND SEAT

Overall Height: 321/2" Seat Height: 18"

Seat Size: 17½"w x 18"d Back Size: 16½"w x 17"h

frame product no. shell color finish **MXPLNAPYTA** CH 0 0 0

### UPHOLSTERED LEFT HAND TABLET ARM CHAIR

Overall Height: 321/2" Seat Height: 18"

Seat Size: 17½"w x 18"d Back Size: 16½"w x 17"h

shell frame product no. upholstery finish color MXFSNAPYTA CH A 0

### UPHOLSTERED RIGHT HAND TABLET ARM CHAIR

Overall Height: 321/2" Seat Height: 18"

Seat Size: 17½"w x 18"d Back Size: 16½"w x 17"h

frame shell duct no. upholstery finish color MXFSNAPYTA CH 0 0 0 0

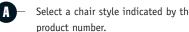
### TRANSPORT DOLLY

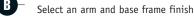
- · Accommodates up to 45 upholstered chairs
- 5" caster wheels: 2 fixed 2 swivel

product no. HWS 1169

- WIRE BOOK BASKET · Bright Nickel Chrome finish
- · Basket is field installable

product no. HD FRM BCH







### frame finish









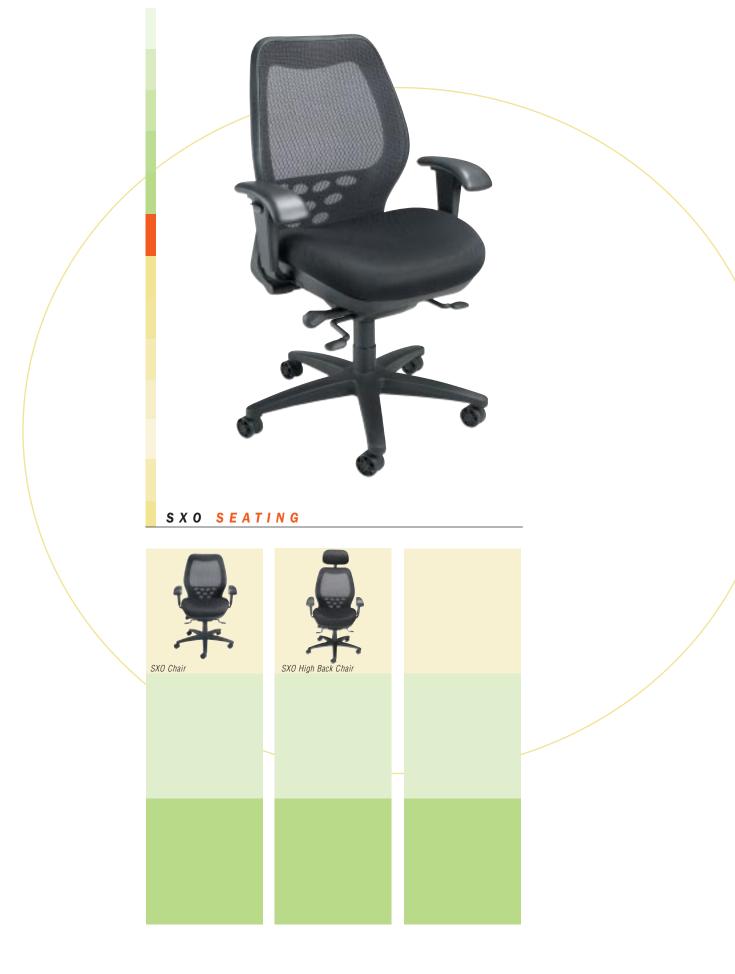


### upholstery finish

Refer to "colorworks" (CATMF500) brochure for full selection of upholstery choices.

### pricing

Refer to the Overture Price List



SXO creates a remarkable first

impression with its sleek,

striking appearance. This

unique seating solution

continues to impress by

keeping your comfort in mind

with innovative features like: a

breathable translucent mesh

back, an ergonomically

designed back frame with

built-in lumbar support, energy

absorbing seat, supportive and

adjustable arms, an all-

purpose back pocket and a

smooth activating mechanism

with infinite position tilt lock.

# SXO SERIES STANDARD FEATURES AND FUNCTIONS:

- breathable translucent mesh back
- ergonomically designed back frame with built-in lumbar support
- energy absorbing seat
- supportive, adjustable arms
- all-purpose back pocket
- smooth activating mechanism with infinite position tilt lock

#### STYLE:

multi-purpose

#### FINISH:

black

### STANDARDS:

- meets or exceeds ANSI/BIFMA
- California 117 Fire Safety

### **OPTIONS:**

optional headrest

### THE OVERTURE SEATING COLLECTION — SXO SERIES

### SXO MID-BACK ARM CHAIR

Overall Height: 37"-42½" Seat Height: 16"-21"

Seat Size: 20"w x 20"d Back Size: 23"w x 23"h

not available in leather

### SXO HIGH<mark>-</mark>BACK ARM CHAIR

Overall Height: 48½"-54"
Seat Height: 16"-21"
Seat Size: 20"w x 20"d

Back Size: 23"w x 23"h
product no. finish upholstery
SX06102 BLK 0301

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not available in leather

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## HOW TO BUILD A MODEL NUMBER:

- A Select a chair style indicated by the product number.
- B— Select an arm and base frame finish.
- **G** Select fabric or leather upholstery.

### frame finish



black **BLK** 

### upholstery finish

Refer to "colorworks" (CATMF500) brochure for full selection of upholstery choices.

### pricing

Refer to the Overture Price List for complete pricing information.



### Life Expectancy for UNICOR Seating

The life expectancy of a chair is based upon the normal use of the chair, as defined below.

Based on a 40 hour week by individuals of 250 lbs or less, unless otherwise indicated, without abuse or misuse, UNICOR seating will have the indicated life expectancy for the following components:

■ All non moving metal components	10 years
■ Self-skinned urethane parts, plastic shells	10 years
■ Casters	10 years

■ Wood parts and frames 10 years

■ Mechanism■ Pneumatic cylinders10 years10 years

■ Fabrics 3 years (excludes COM/COL)

This life expectancy statement applies to the original purchaser of UNICOR's seating products, and is in effect upon the receipt of order.

All UNICOR seating is manufactured to the highest industry standards shall be free from defects in material and workmanship. For more information and ordering call our customer service line at 800 827-3168.